

# mRNA sequence parameters and formulation optimization increase mRNA therapeutics performance

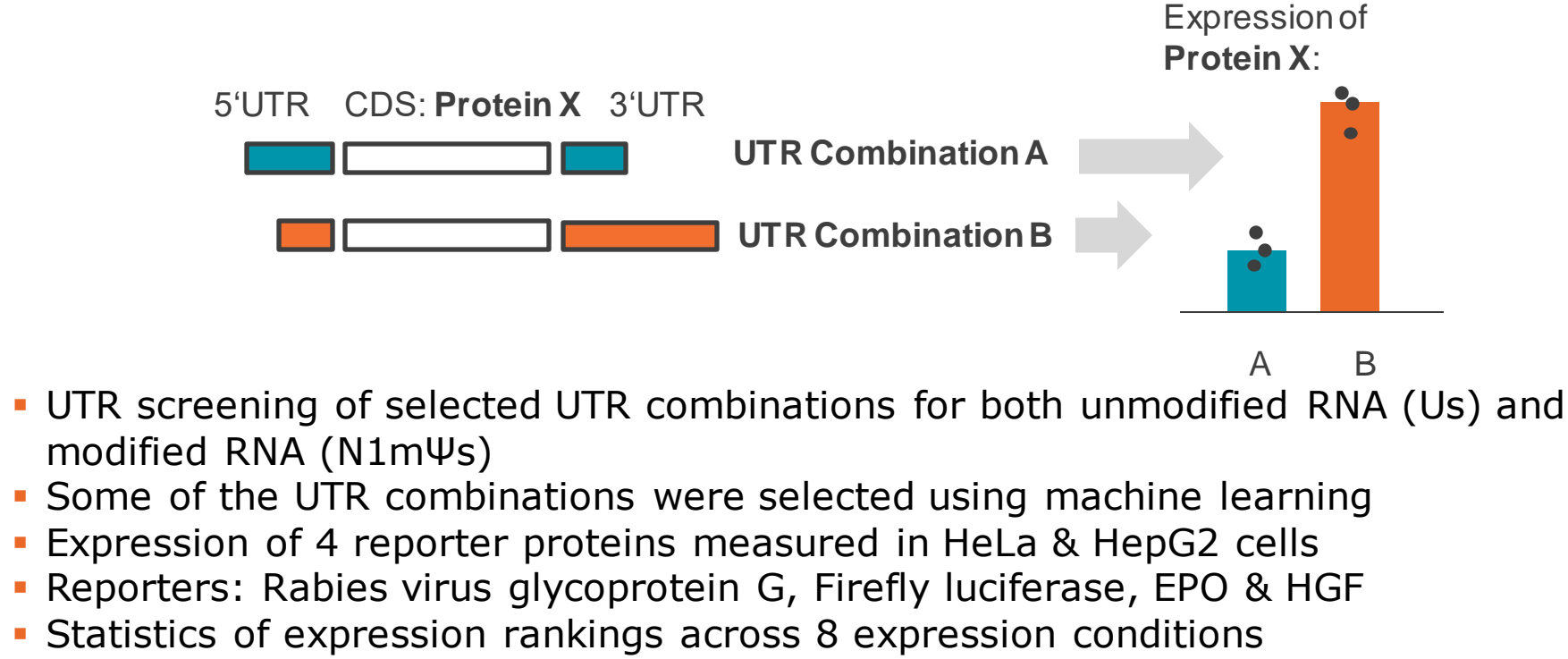
Dipankar Bhandari<sup>1</sup>, Jörg Braun<sup>1</sup>, Manuel Göpferich<sup>1</sup>, Elena Khazina<sup>1</sup>, Moritz Thran<sup>1</sup>, Roland Böttger<sup>1</sup>, Livia Palmerston Mendes<sup>1</sup>, Dominik Vahrenhorst<sup>1</sup>, Gemma Navarro<sup>1</sup>, Patrick Baumhof<sup>1</sup> & Andreas Thess<sup>1</sup>

<sup>1</sup>CureVac SE, Tübingen, Germany

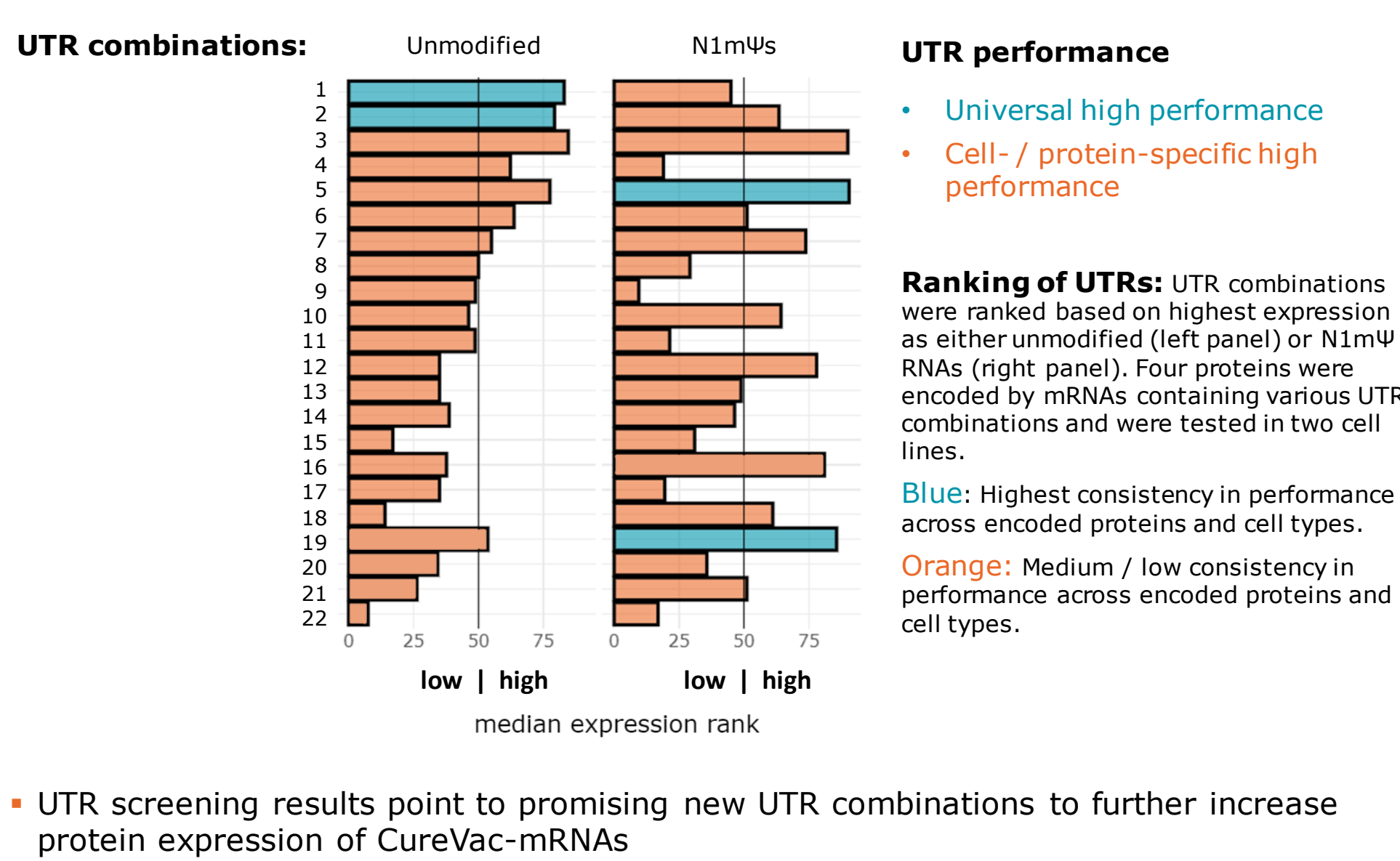
In vitro transcribed mRNA medicines enable cells to produce themselves proteins to fight disease. For efficient delivery to target cells, mRNA is often formulated as lipid nanoparticles (mRNA-LNP). mRNA medicines show promise in various clinical applications, such as preventing infectious diseases, as cancer immunotherapies, and as molecular therapies. Most prominently, mRNA-LNP have been validated as COVID vaccines; however, further improvement of both mRNA and formulation is required to further optimize potency and safety of mRNA medicines. We followed multiple optimization strategies to improve mRNA medicines regarding different aspects, such as boosting and fine-tuning protein expression and reducing innate immune activation. Machine learning models identified combinations of untranslated regions (UTRs) specifically increasing protein expression from either uridine- or N1m $\Psi$ -containing mRNA across various cell types. Introduction of miRNA binding sites enabled tissue-specific protein expression. Different RNA technologies, such as circular mRNAs, saRNAs or 3' sealed mRNAs enabled prolonged protein expression. Co-administration of immune suppressors reduced innate immune activation elicited by mRNA-LNP. Optimizing lipids and formulation can further improve efficacy and safety of mRNA-LNP. CureVac designed LNP formulations for i.m. vaccination that reduce systemic biodistribution while inducing strong adaptive immune responses. Taken together, various improvements in mRNA design and optimization of formulation each increased mRNA medicine performance.

## 1. UTRs perform differently when uridines (unmodified RNA) are replaced by N1m $\Psi$ s (modified RNA)

### A Concept of UTR screening



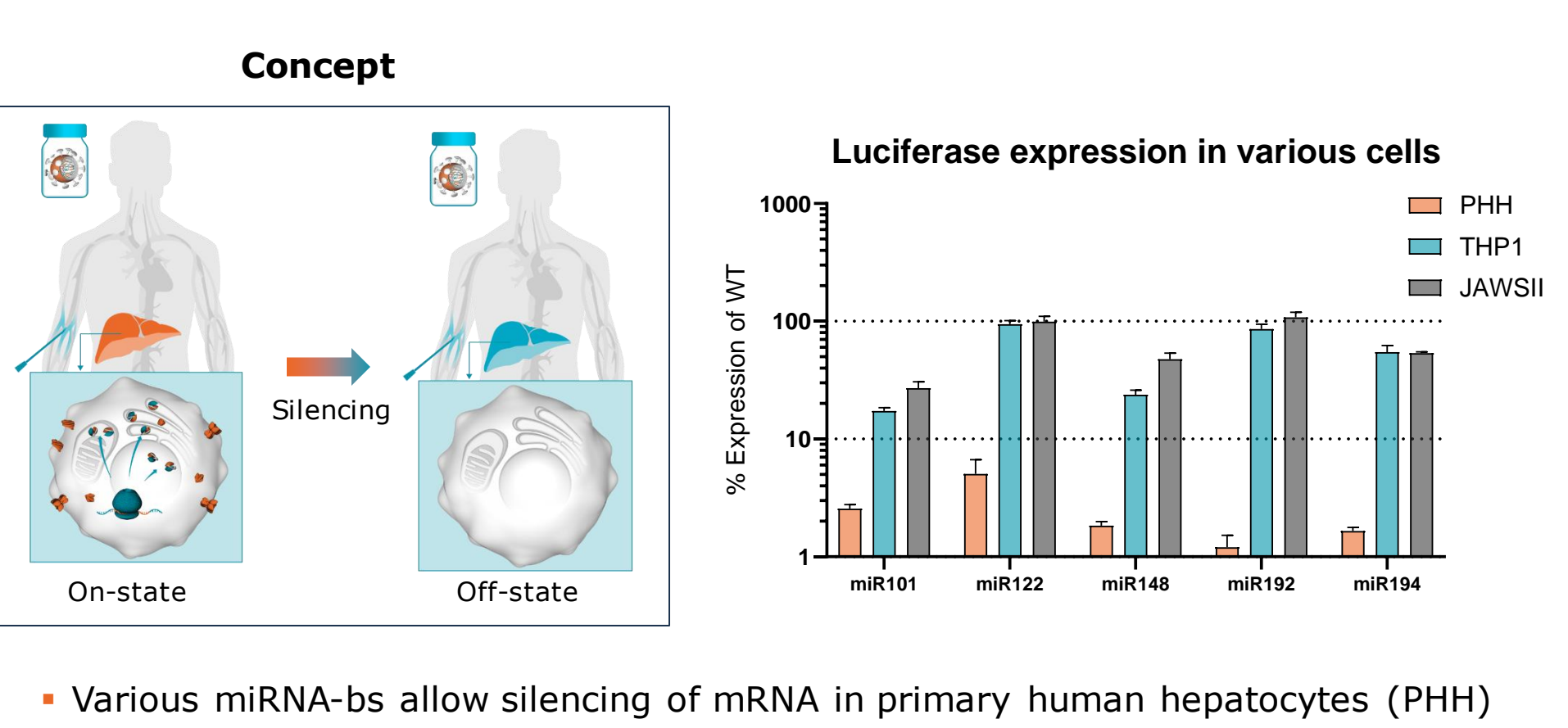
### B UTR ranking is different between unmodified & modified RNAs



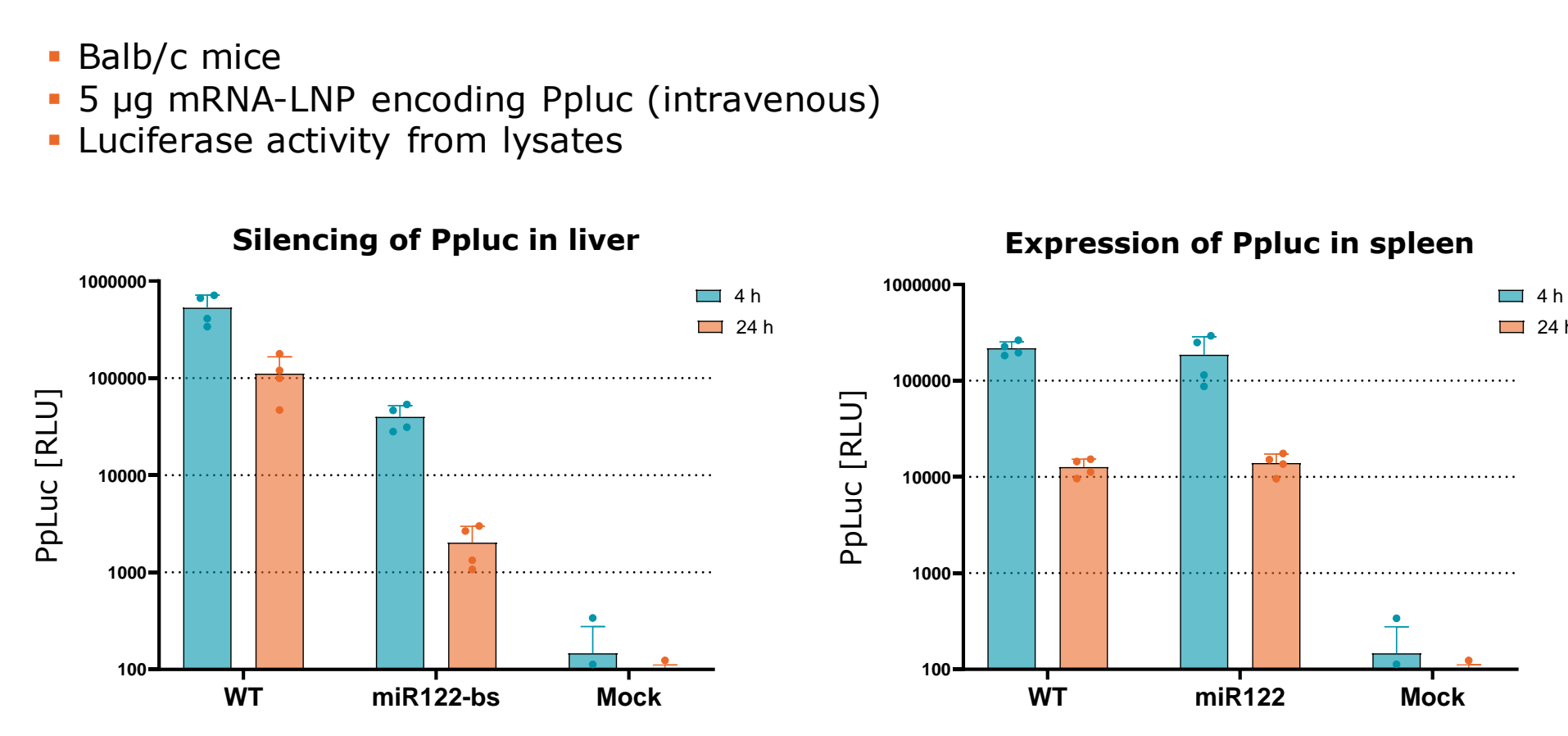
UTR screening results point to promising new UTR combinations to further increase protein expression of CureVac-mRNAs

## 2. Incorporation of miRNA binding sites strongly reduces mRNA expression in mouse liver

### A Identification of miRNA binding sites to silence expression exclusively in the liver

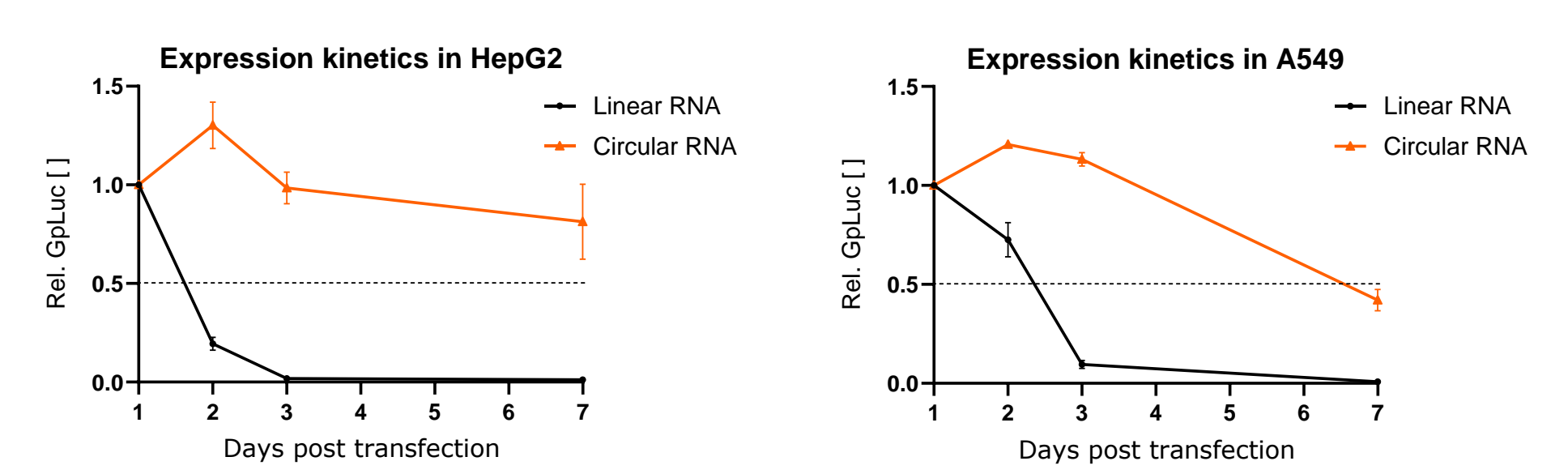


### B miR122 strongly reduces expression in mouse liver

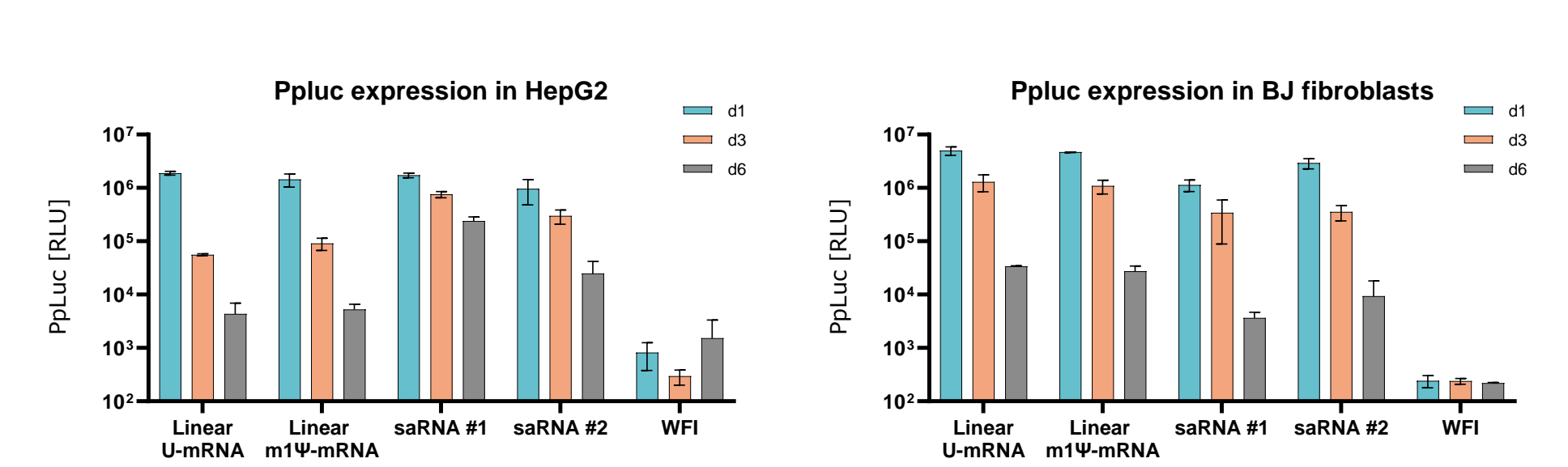


## 3. Different RNA technologies enable prolongation of protein expression in vitro

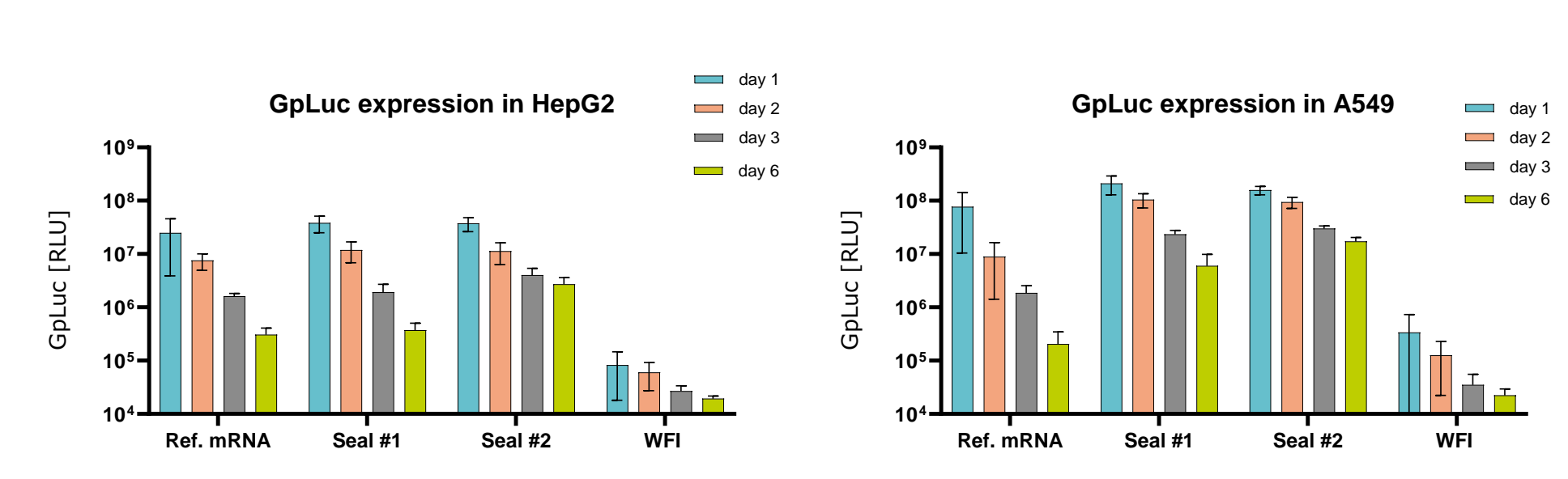
### A CircRNA extends protein expression in cell lines



### B saRNA extends protein expression cell type-specifically

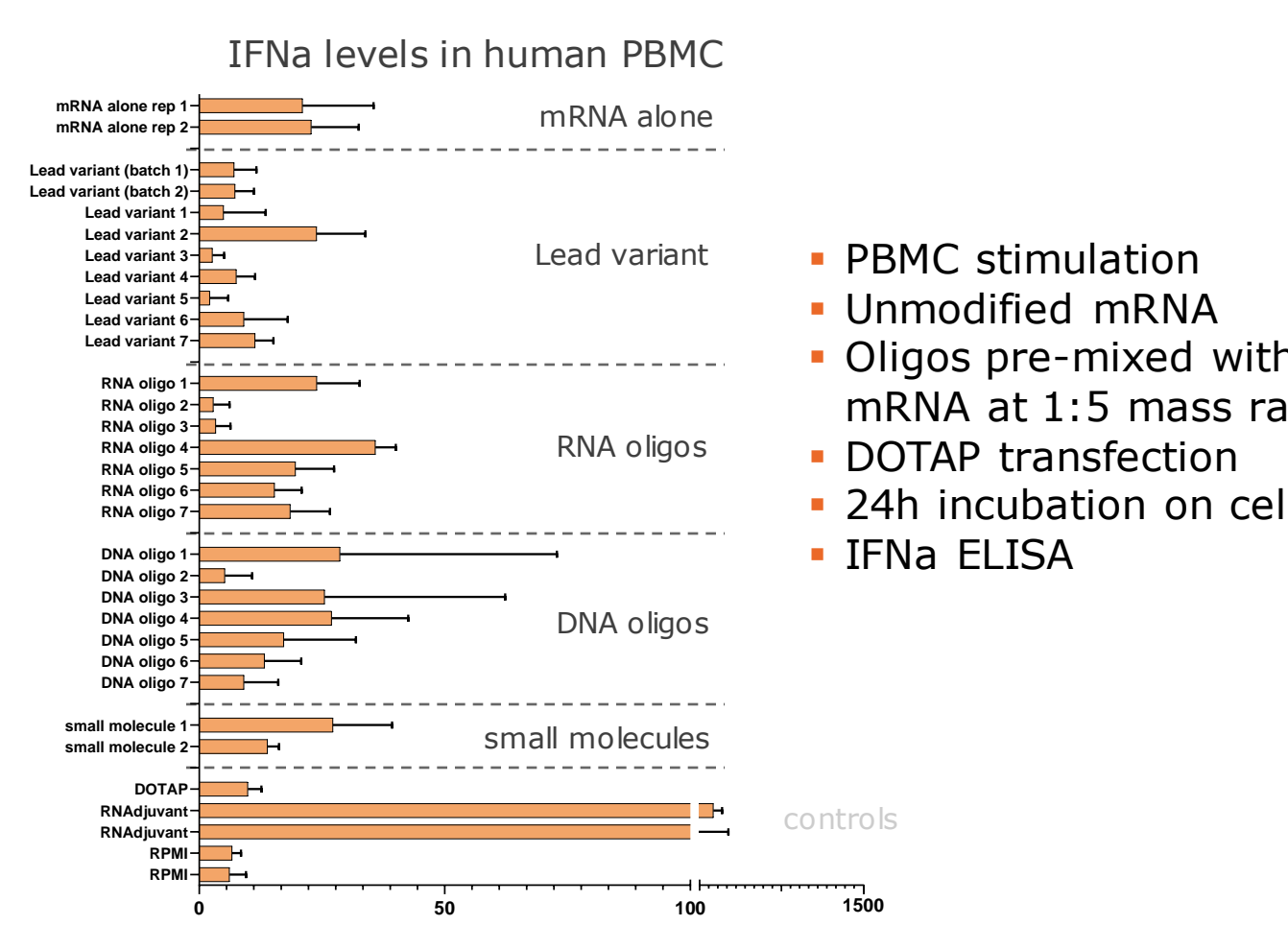


### C 3' sealing extends protein expression in cell lines

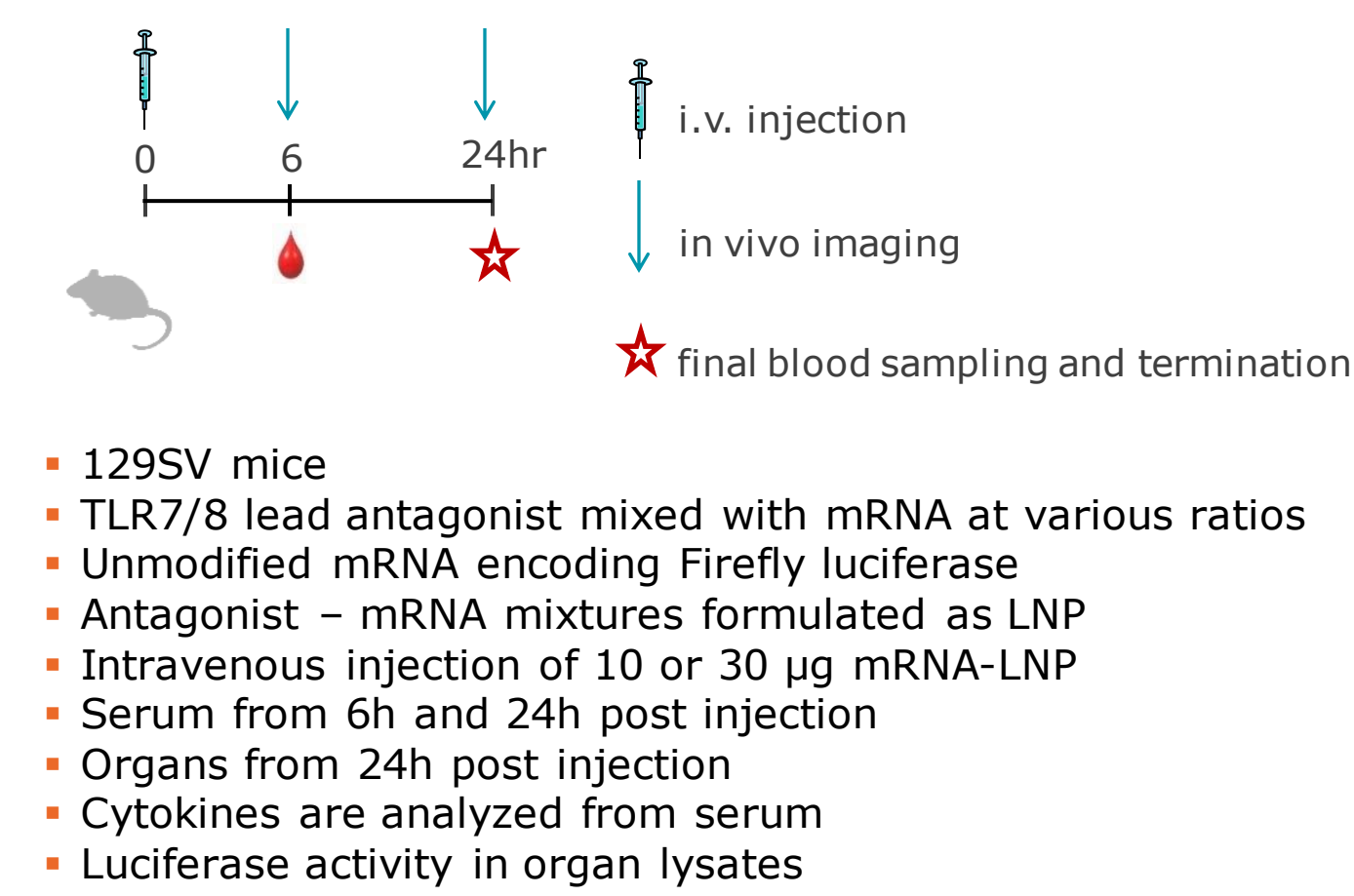


## 4. Trans immune suppression by TLR7/8 antagonists reduces mRNA reactivity in human PBMC and in vivo

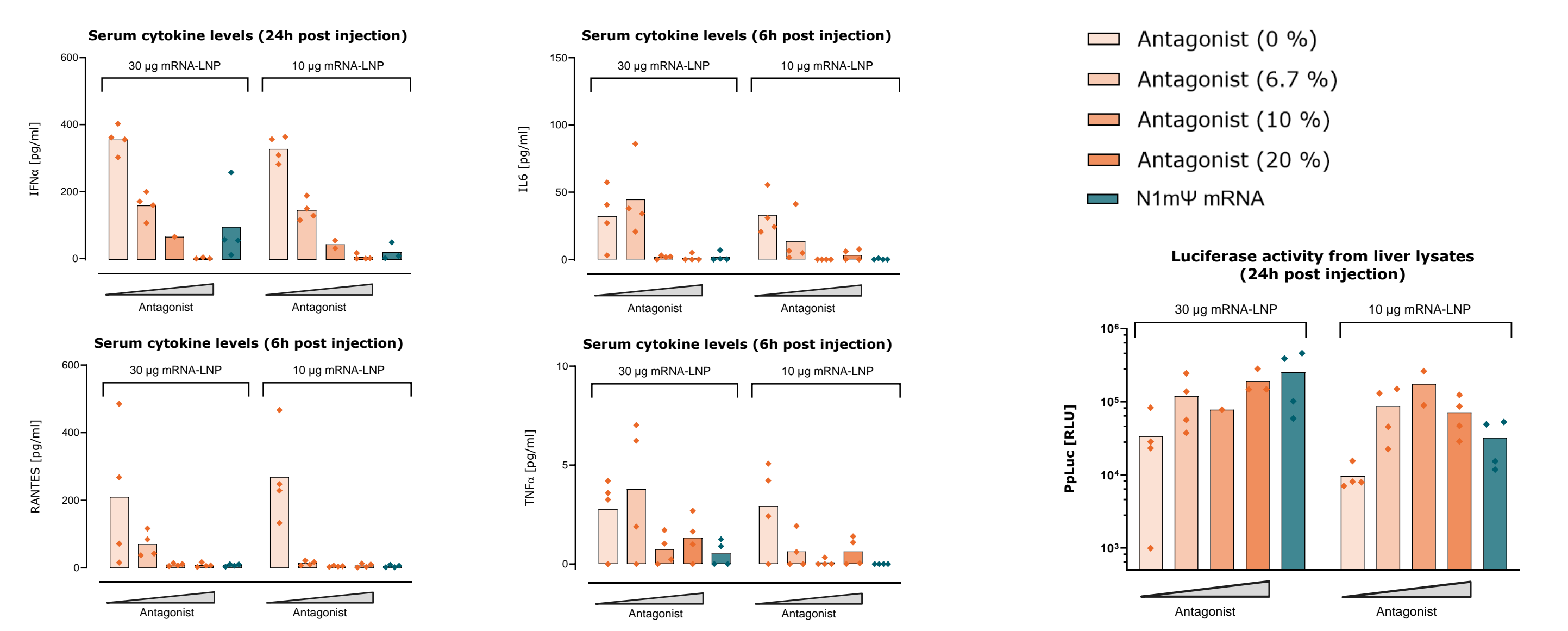
### A Various oligonucleotides reduce IFN $\alpha$ levels in human PBMC



### B Evaluation of trans immune suppression by a TLR7/8 antagonist in vivo (i.v. injection)

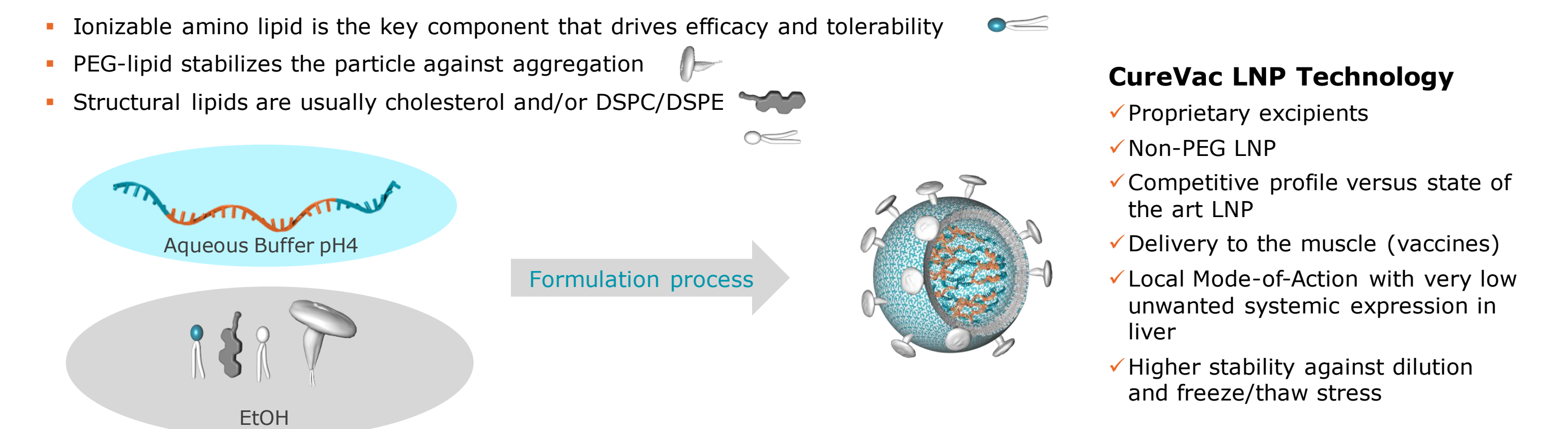


### C TLR7/8 antagonist reduces cytokine levels in serum and improves expression in liver after i.v. injection

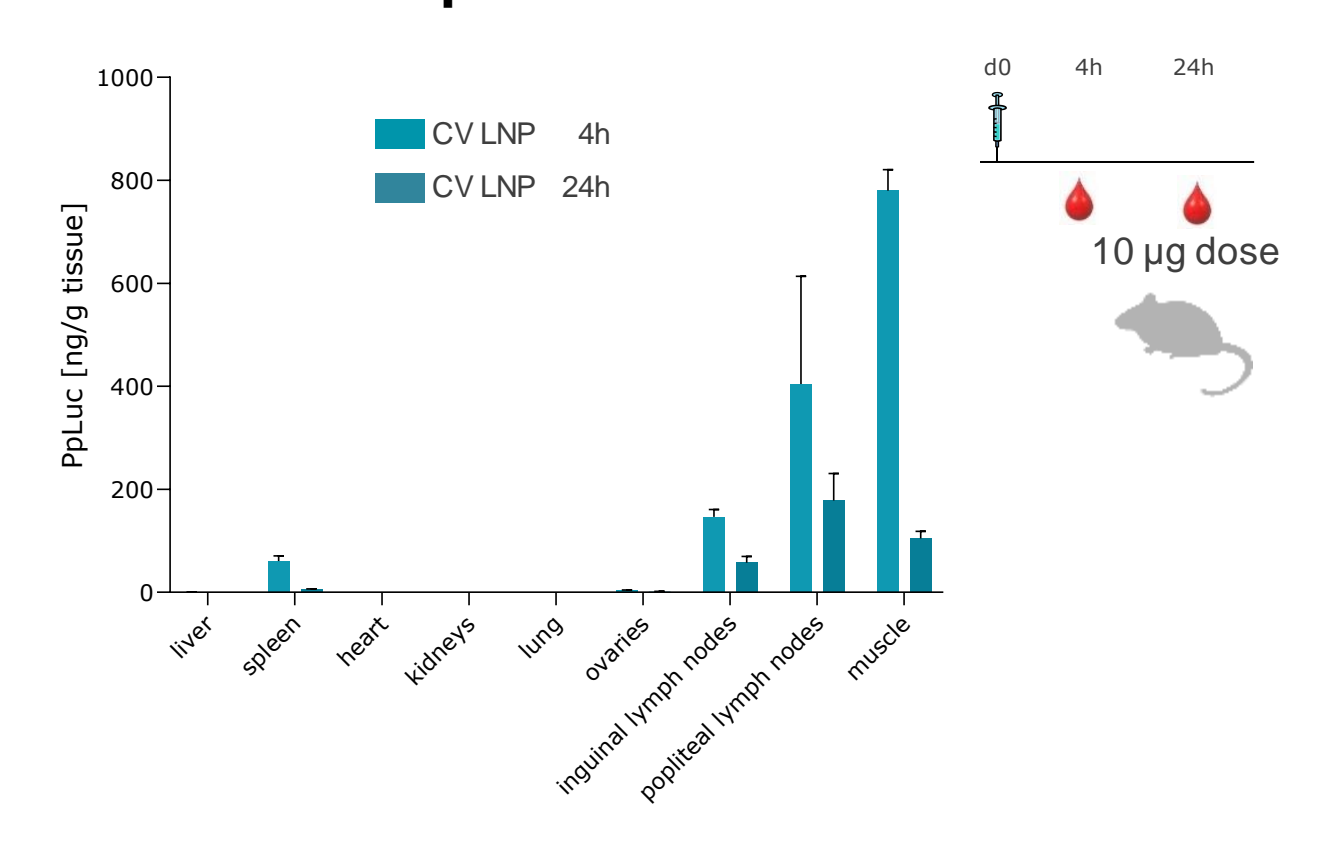


## 5. CV LNP is optimized for local biodistribution and enables significant immune response upon i.m. vaccination with very low expression in liver

### A Lipid Nanoparticle composition

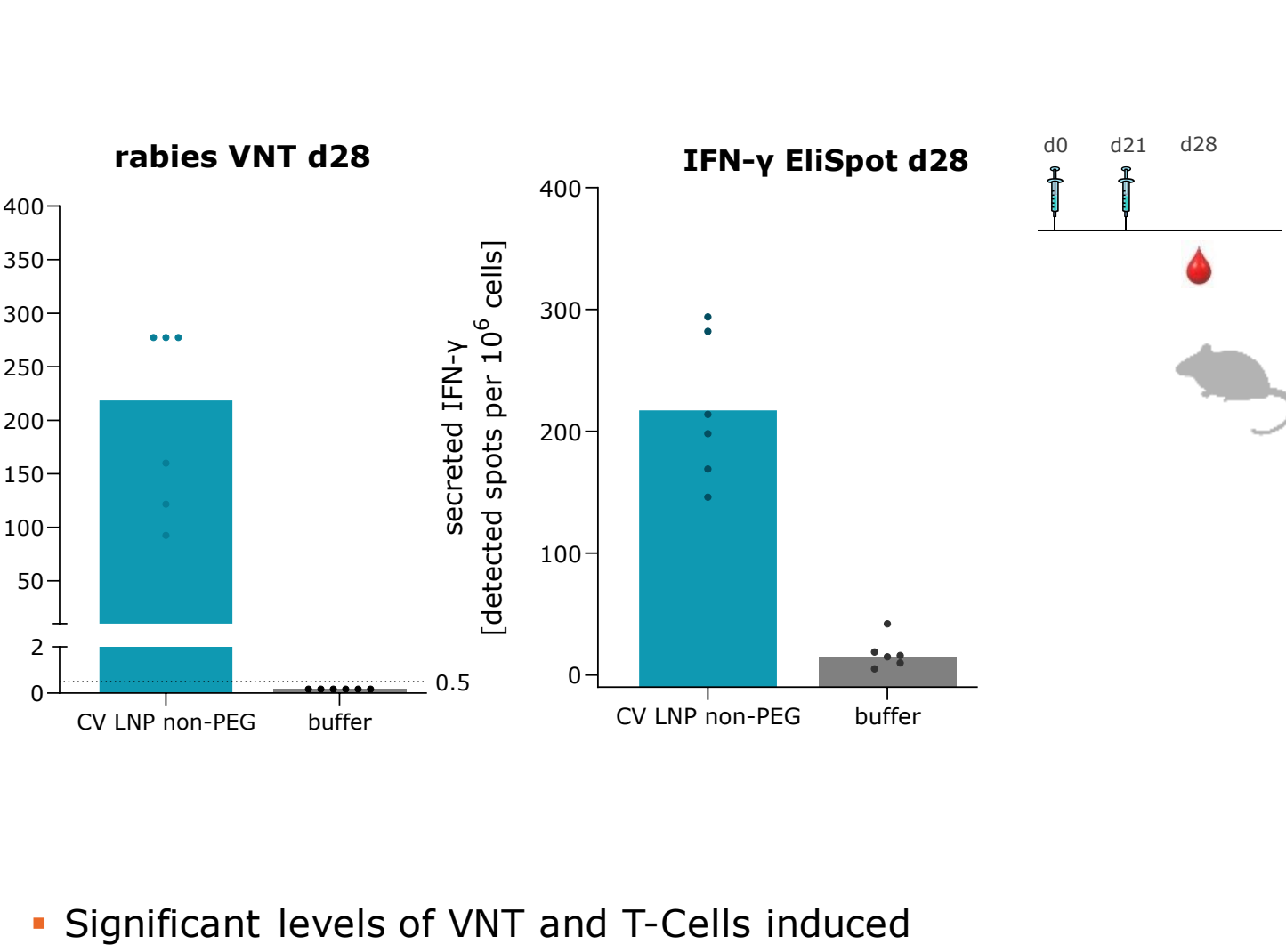


### B CV LNP is optimized for local biodistribution



i.m. injection of 10  $\mu$ g CV LNP results in expression in muscle and immune compartments (Lymph nodes & spleen). Levels in liver are below 1 ng/g tissue. Formulation CV LNP results in Muscle/Liver ratio (4h) of 1693.

### C CV LNP enable significant immune response in Rabies Rav-G vaccination in mice



## Conclusions

- Potent UTRs differently improve expression of unmodified and N1m $\Psi$  mRNAs in various cell types
- Incorporation of miRNA binding sites enables spatial fine-tuning of protein expression
- Different RNA technologies can extend protein expression in cells
- Co-administration of TLR7/8 antagonists reduces the release of pro-inflammatory cytokines elicited by IVT-mRNA
- CureVac LNPs are optimized for local expression and high adaptive immune responses

## Acknowledgements